



VariPack

ROUND BALERS

VariPack

Round balers



EasyFlow

pick-up without cam track has few moving parts

Page 4

Integral feed rotor and integral rotor cutter

ensure maximum throughputs

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Blade cutting system

on XC models for precision and smooth cuts

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Effective bale start and roll

ensures reliable bale starts and perfect bale shapes

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Auto chain oiler and grease banks

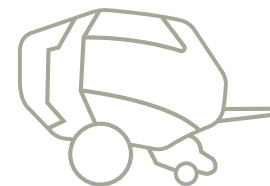
reduce time spent servicing

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Optional chute

for convenient net roll changes

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KRONE VariPack is a belt baler that was specifically designed for baling dry crops. The design focuses on simple technology, high throughputs and high baling densities.

VariPack
- the powerful roundbaler

The KRONE EasyFlow pick-up

For clean rakes and a consistent flow into the machine



The EasyFlow pick-up

The EasyFlow pick-up offers a 2.15 m work width for high hourly outputs. The robust double tines gather the material effectively and feed it in a very consistent flow to the feed rotor and rotor cutter. The spring-loaded EasyFlow provides perfect ground contouring even in the roughest terrain.



Camless and good

KRONE has purposely removed the cam track from the EasyFlow for controlling the tines. Instead of using many moving parts that are prone to wear, EasyFlow has special strippers that ensure the tine angle is always right the length ideal.

Robust double tines

Measuring 6 mm in diameter and mounted with large coils, the tines are particularly vigorous and hard-wearing. Narrowly spaced at 55 mm, they pick up also short haulmed and heavy crops thoroughly and without contamination.





Uniform crop flow

- **A clean rake –**
2.15 m pick-up for thorough and consistent rakes without losses
- **Safe –**
6 mm thick double tines with large diameter coils
- **Durable and hard-wearing –**
few moving parts reduce wear to a minimum

The wide EasyFlow pick-up makes sure no haulm is left on the ground even in difficult conditions and when working at high speeds. Thanks to its clutter-free build that relies on only very few moving parts, the unit stands out for minimum wear and maximum longevity.



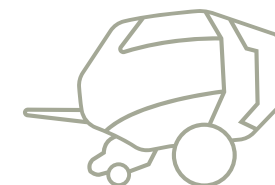
The crop press roller

The crop press roller supports the work of the pick-up by detecting the size of the swath and preparing it for effective gathering. The height is altered on a simple mechanism for easy and fast use and adaptation to varying crops, swath volumes and work rates. This results in clean and thorough gathering.



The gauge wheels

The pick-up runs on two gauge wheels the height of which is set easily and fast without the need of tools and simply by refitting a pin.



The KRONE integral rotor

High throughputs

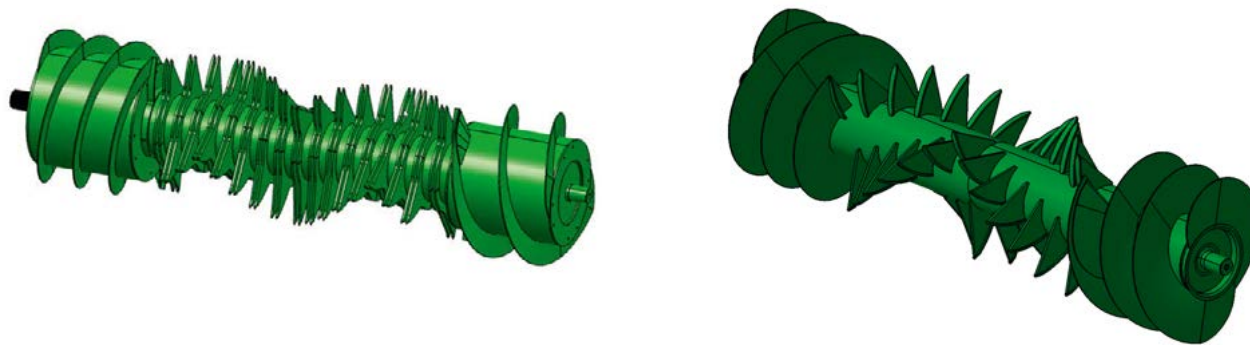


The Integral Rotor

VariPack has the feed auger integrated in both ends of the rotor cutter (left) and the feed rotor (right). This means that only one drive is required to power the pick-up and the rotor. Combining helical tines and augers on the same rotor optimises the material flow across the entire width of the rotor for high bale weights and perfect cuts.

The compact design

Integrating the feed rollers in the rotor leads to a very consistent and dependable feed of material from the pick-up to the rotor – another boon for the overall crop flow and reliable machine performance.



Simple design

- **Versatile and flexible** –
choice of an integral feed rotor or an integral rotor cutter with 17 blades
- **Powerful** –
the 530 mm rotor ensures massive throughputs
- **Consistent flow** –
the rotor with integrated feed roller provides a uniform crop flow
- **Precision cut** –
the best quality thanks to the rotor for controlled cuts
- **Making things easy** –
the floor beneath the cut-and-feed assembly drops hydraulically for convenient removal of blockages

The integral rotor is available with or without a cutting system. Rugged by design, the unit performs dependably and reliably in challenging conditions. The integral rotor has feed augers integrated at its ends, a design that leads to a significant reduction of the number of moving parts. Fewer moving parts translate into better cleaning, less service and maintenance and a longer lifespan.



The driveline

The pick-up and the integral rotor are driven by one shared 1 1/4 inch chain. The simple and robust drive uses only few moving parts thus reduces wear and the time you spent servicing.



The drop floor

The floor under the cut-and-feed rotor drops at a flick of a button to remove blockages conveniently from the cab. With the floor down, the pto is operated to clear the blockage. Then the floor is raised again and baling continues.



The KRONE XCut cutting system

Precision has a name – *KRONE XCut*



The blades

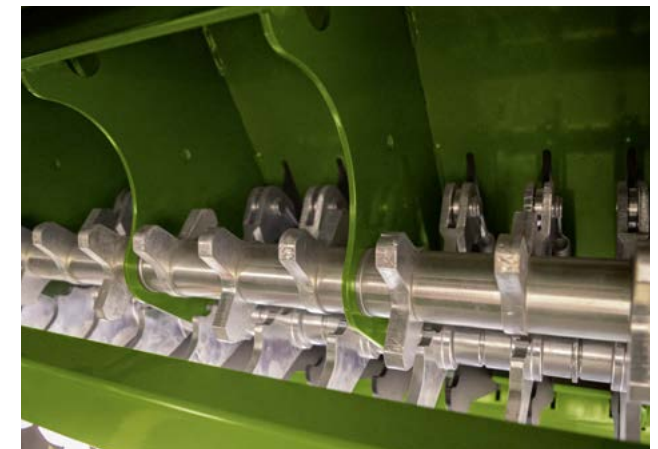
The blades have long, curved cutting edges for particularly fuel-efficient cuts as the grass is pulled past them. The wavy edges cut all types of crops precisely and also offer extended sharpness. All blades are identical and interchangeable.

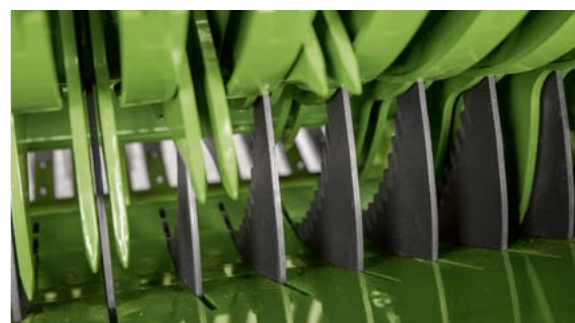
Changing the blades

To fit or remove the blades, simply lower the blade cassette. Then release the springs on all blades by operating a single lever. Last, remove the blades conveniently from above.

Individual blade protection

Each blade is spring-loaded for individual impact protection. Whenever it is hit by an object it retracts from the crop flow and automatically returns into working position after the object has passed. The other blades remain unaffected by this and continue cutting, ensuring a consistent quality of cut.





The blade groups

VariPack 165 XC and 190 XC have a 17-blade cutting system. The number of blades in work is selected manually in groups of 0/8/9/17 from a control on the machine. Then you operate a lever that moves the group into position to give cutting lengths of 128 mm or 64 mm. The change is fast and simple for easy adjustment to varying conditions. Also, the option of using the same number of blades in two different groups allows you to use sharp blades all day long – also throughout very long working days.

The quality of cut

The double tines pull the material in a consistent flow through the blades, preventing any haulm to slip through and leading to higher bale weights, because cut material is baled to higher densities. The helix ensures there is no peak load in the cutting system for smooth operation and quiet running.

The power cutting clutch

This standard-fit dog clutch on the right machine side cuts off the powerflow to the intake system so the operator can rotate the rotor manually for convenient blade changes.

The KRONE bale chamber

For maximum densities

Well-shaped bales

- **Effective –**
four smooth belts form dry crops into high-density bales
- **Fast –**
baling at a circumferential speed of 110 m/min
- **Convenient –**
the baling pressure and the soft core are set on the terminal

The VariPack chamber is made up of four endless belts that feature a smooth surface. This design makes VariPack the specialist baler for dry material such as straw and hay. The soft core kit allows you to produce bales for specific applications.

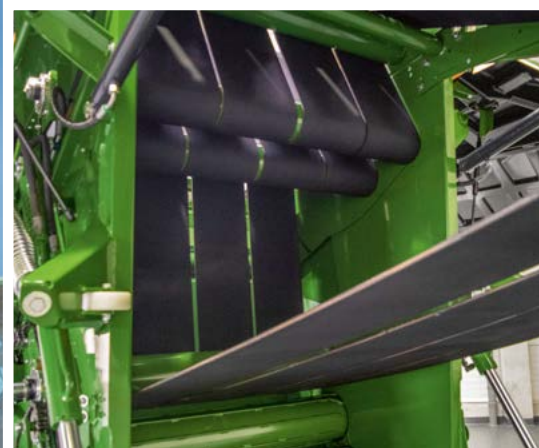


Bale sizes

The VariPack model range is designed to deliver various bale diameters. VariPack V 165 (XC) produces 0.80-1.65 m diameter bales. VariPack V 190 (XC) churns out 0.80-1.90 m diameters. This way you can tailor the size of the bales to individual customer applications, for example feeding or drying.

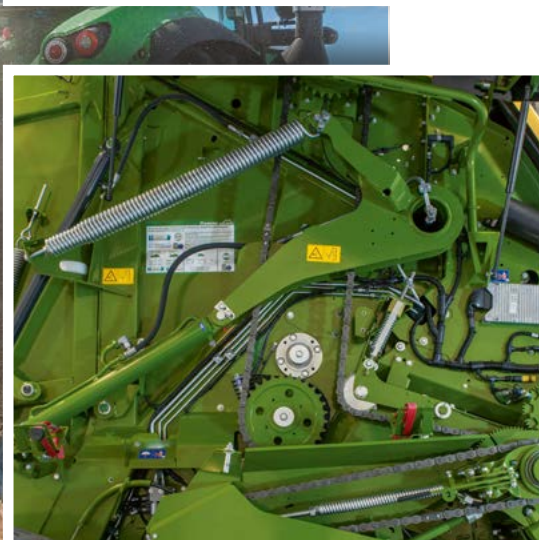
Setting the soft core

Enter the core density and the density of the inner and outer layers on the operator terminal and the machine produces bales to individual customer requirements and applications. Maximum density, for example, is typically used for long-distance haulage whereas a soft core is preferred in drying applications.



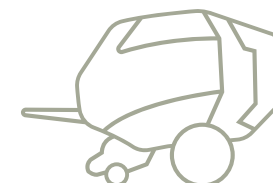
The bale chamber

The starter roller and the two net rollers combine with the shallow angle of the chamber belts to deliver smooth bale starts. They also ensure reliable bale roll when the chamber is filled to capacity.



The drives for the belts

Massive sprockets and chains drive the rollers so these roll the material reliably



The KRONE net wrap system

Visible from the cab, *reliable functionality*

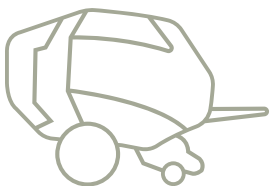


Net wrapping

The cradle lowers for convenient replacement of the net roll. Arranged at a low height, it is readily accessible from one of the two steps.

Easy refills

Net or twine roll changes are very easy. Simply fold out the optional chute on the left hand side and slide the new roll into the cradle. This takes out the muscle work of changing rolls as you no longer lift the heavy roll up into the cradle.



Quick changeover

- **Versatile and flexible** – applying net and twine
- **Straightforward** – the net threads easily through the rigid net feeder
- **Great visibility** – the operator watches the process on the move
- **Easy use** – net/film feed starts automatically when the chamber is filled

The VariPack twine / net film wrapping system is simple, very reliable and easy to operate. The optional net chute helps handling the heavy net roll. It folds out and down to accommodate the roll and slides it into the cradle. The rigid net feeder makes for an easy net feed into the chamber. Spare net and twine rolls are stored on the machine to keep going on long working days.

Net wrap – simplicity by design

The fresh roll slides down the chute and into the cradle. It couldn't be easier for operators. Then the net is threaded into the chamber, which is equally easy thanks to the rigid net feeder. Next, run the net over the swing and into the chamber.

Spare net supply

There is room to store one roll of net wrap on each side of the machine. This gives you plenty of net supply that keeps you going during long working days.



The KRONE bale ejector

Ready to roll the next bale within seconds

Brief downtimes

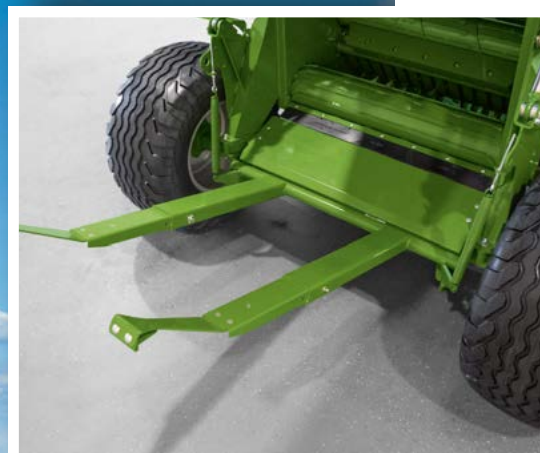
- **Swift** –
less than five-second open/close cycles
- **Efficient** –
hydraulic cylinders with stroke end cushioning

Highest densities and outputs are the outstanding landmark features of VariPack. More than that, these models also score on a simple design and exemplary accessibility. All this translates into particularly easy servicing and maintenance. The hydraulic cylinders that operate the rear door have stroke end cushioning for fast unloading cycles and maximum throughputs. An optional bale ejector is available for controlled bale depositing also on slopes.



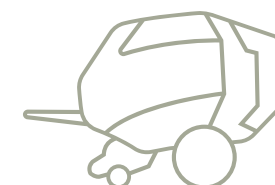
The rear door

An audible alarm signals the end of the net wrapping cycle. Then the operator opens the rear door by operating a spool. The bale is dropped and the door closes. This takes only a few seconds before the tractor is moving again.



The bale ejector

Keeping halts as short as possible is critical for high productivity in round baling. Therefore, unloading the bale effectively and fast is important – a task the optional bale ejector does reliably. At the same time, the ejector is designed to give optimum access to the blades.



Various models

For the best *bale diameter*

VariPack V 165 (XC)

The most compact model in the range is the VariPack V 165 (XC) which has a specifically designed chamber that bales 0.80-1.65 m diameter bales.



VariPack V 190 (XC)

The next model is the VariPack V 190 (XC). The chamber on this model produces 0.80 m and 1.90 m bales.



Take your pick

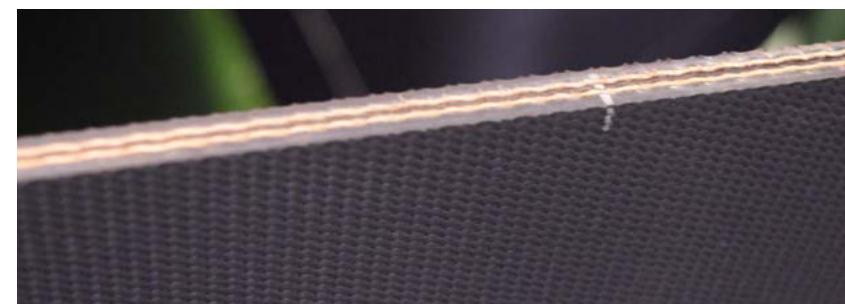
- **Versatile -**
four models with or without cutting system
give various bale diameters
- **Variable -**
flexible 0.80-1.65 /1.90 m diameters
- **Convenient -**
bale diameters are set on the terminal

The VariPack range lines up four models – the compact VariPack 165 (XC) and the large-diameter VariPack 190 (XC). The difference between these models is the cutting system and the design of the bale chamber.



Setting up made easy

Adjusting the bale diameter is as easy as it gets. Simply enter the target size in increments of 1 cm to the terminal. This convenient feature allows you to tailor the bale to specific applications.



The heavy-duty and grippy belts

The VariPack bale chamber is formed of four endless belts. Made from rubber with two embedded fabric layers, these belts offer maximum flexibility and strength for maximum lifetime. The grippy material combines with the special surface design of the belts for excellent belt-crop contact and no slip for reliable machine performance.

Small tyres

And slim drawbar translate *into great agility*

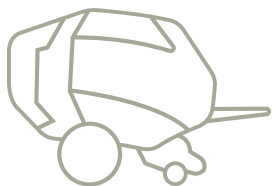


The tyres

Choose between three different flotation tyre options for the VariPack. The standard size is 15.0/55-17 10 PR and 500/50-17 10 PR or 500/55-20 12 PR are available as options.

Optional brake

VariPack runs on a single single axle that has no brakes as standard but is available with an optional brake system.





Optimal handling

- **Hitching choices** – various attachment options for all conditions
- **Gentle treading** – three tyre options ensure optimal protection of the turf
- **Safe stopping** – a brake system is available as an option

VariPack is the machine for quick travel between fields, for undulating and boggy terrain and easy shunting in tight space. A wide range of additional options ensure the KRONE Vari-Pack is perfectly geared to deliver in your specific conditions.

The hitch ring

VariPack has a standard 40 mm hitch ring for bottom- or top-mount attachment. The drawbar notches easily to height. In addition, three more hitch options are available to suit various needs in specific countries.



The ball hitch

An 80 ball hitch is also available for VariPack for bottom attachment. This warrants smoothest rides, better manoeuvrability and minimum wear.



The accessories

For any type of *condition*

The perfect level of specification

- **Versatile and flexible** –
applying net and twine
- **Convenient** –
LED work lights and a CCTV camera system for full control
- **Smart** –
moisture sensing technology keeps the operator up to date

VariPack is designed for maximum performance and density. A number of options are available that help boost your productivity in special conditions. For example, working lights and cameras ensure you always have a clear view out over the machine and the moisture sensor informs you on the current moisture level of the crop.



The LED light package

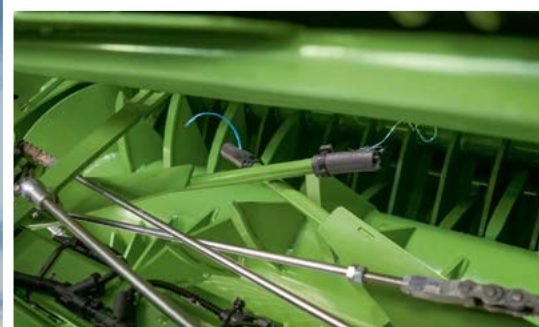
This package adds comfort and includes LED work lights for all service and maintenance points plus reflective strips under the panels and also rear lights. These lights are a boon when changing net rolls and cleaning the machine at night. Also, they improve visibility around the machine as well as general safety in the field.

The moisture sensing system

The moisture sensor provides exact information on the quality of the harvested material so the operator can choose the baling pressure to suit. At the same time, you are free to choose wrapping or not wrapping.

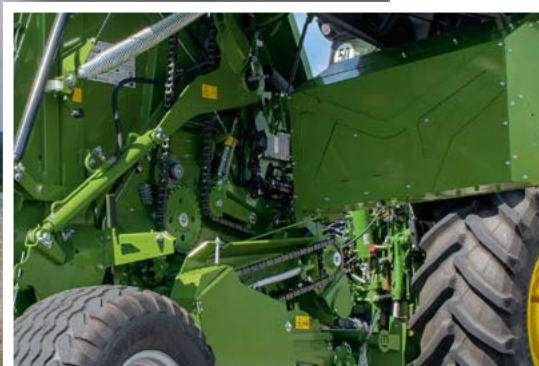
The camera system

A camera monitors the machine assemblies and the immediate surroundings, thereby improving both operator comfort and road safety. The camera feeds are either viewed on a separate screen or on a CCI terminal.



The twine tying system

This is an option that can be added to the standard net wrapping unit. The machine will then have a twine box on one side which stores twelve balls of twine for sufficient supply of twine during long working days.



Easy servicing on a twine machine

Simply pull out the twine box to gain ready access to all service points and drives for cleaning.



The cleaning rollers

VariPack is available with two cleaning rollers. These clean the belts and the guide rolls, ensuring a consistent powerflow to the belts. One of the two cleaning rollers is powered to warrant optimal performance.

Easy servicing

Less time spent on service and maintenance – *maximum reliability*



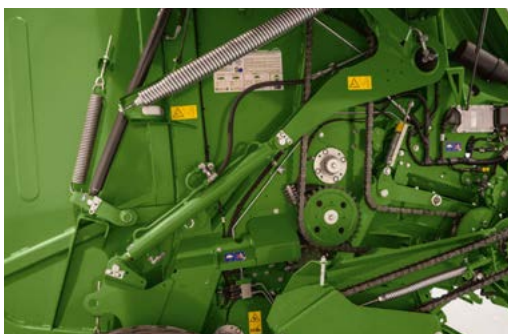
The chain lubricator

The drive chain is lubricated automatically for quiet running and long service life. The easy-adjust piston pump allows you to apply the proper attention to each chain.



Grouped grease nipples

All grease points on VariPack are grouped into lube banks for convenient and fast servicing and a longer machine life.



The drive chains

KRONE is the first manufacturer to use only three drive chains to drive all assemblies, a design that obviously also reduces the number of wear parts. In addition to that, chain slack is easily adjusted by automatic chain tensioners with scales.

Great longevity

- **Readily accessible** – all service points are in easy reach
- **Convenient** – automatic chain lubrication and grouped grease nipples
- **Unique** – as few as three chains drive all assemblies
- **Practical** – automatic chain tensioners with scales are easily adjusted

VariPack is designed as a simple machine where all service and maintenance points are readily accessible. All grease points are grouped and the chains are automatically lubricated – details that reduce the time spent servicing and increase your productivity. Further comfort details are automatic tensioners on the three drive chains.



The steps

The two steps on the front give convenient access to the net/twine unit. Swapping net rolls as well as cleaning and servicing is easy and convenient now.



The stand

VariPack has a mechanical stand as a standard feature. This makes for safe stability when parked. It can swing to the side to provide generous ground clearance when harvesting high-volume swaths.

The KRONE terminals

Clear, intuitive and *convenient* use



The DS 100 control unit

The DS 100 control unit controls all VariPack functions from the convenience of the cab. The buttons are grouped for intuitive use without looking so you can focus on the machine.



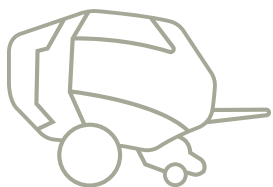
The DS 500 terminal

The DS 500 terminal has a user-friendly 5.7inch touch screen, twelve keys and a dial on the back. The unit is not only used for VariPack but also for all other KRONE machines. Even more comfort comes from the AUX joystick that is available as an addition to the DS 500.



The CCI 800 terminal

The CCI 800 is the ISOBUS terminal with an 8.0inch touch screen and 12 function keys. It can be extended by a joystick or a camera system for optimum operator comfort. A function is selected by pressing an icon on the left hand side.





Straightforward operation

- **Take your choice -**
our control units suit all needs
- **Convenient -**
clear and user-friendly interfaces
- **Compatible -**
the ISOBUS tractor terminal is a standard feature
- **Option -**
TIM Tractor Implement Control sees the baler control the tractor

The KRONE on-board Comfort electronics streamline, improve and accelerate all steps of baling, making the baler great fun to use. You can choose from various KRONE terminals the unit that suits you best.



The CCI 1200 terminal

Offering a large 12.1inch colour touch screen, this terminal has two side-by-side views, one view showing the camera feeds and one the individual machine functions. The CCI 1200 is an ISOBUS terminal that is universally compatible with different machines and makes.



Any tractor-based ISOBUS terminal

You can also use the terminal on your ISOBUS compatible tractor to operate the VariPack. If your tractor has an ISOBUS terminal, you won't need an extra terminal in the cab.



Optional TIM – the baler manages the tractor

TIM (Tractor Implement Management) is an option that allows your machine to communicate with the tractor and control it. This means the baler automatically stops the tractor to start the tying cycle, opens the rear door when tying is completed and closes the door after the bale has been deposited. TIM reduces operator fatigue, downtime, fuel consumption and leads to more uniform bales and boosts your productivity.

Technical data

Variable bale diameters *with or without cutting system*



			Round balers			
			VariPack V 165	VariPack V 165 XC	VariPack V 190	VariPack V 190 XC
Bale size (diameter x width)		approx. m	0.80 - 1.65 x 1.20 (2'8"-5'5" / 3'11")		0.80 - 1.90 x 1.20 (2'8"-6'3" / 3'11")	
XCut rotor cutter	nominal cutting length with half the number of blades in work nominal	approx. mm	-	128	-	128
	cutting lengths with 17 blades	approx. mm	-	64	-	64
Machine dimensions (l by w by h)*		approx. m	4.90 x 2.59** x 2.98 (16'1" x 8'6"*** x 9'9")		5.00 x 2.59** x 3.05 (16'5" x 8'6"*** x 10')	
Tractor power***		approx. kW/hp	67/90		67/90	
Tractor attachment	40 mm hitch ring		Standard		Standard	
	80 hitch ball		Option		Option	
Pick-up work width		Approx. m	2.15 (7'1")		2.15 (7'1")	
Wrapping system	Net		Standard		Standard	
	Net and twine		Option		Option	
Axles	Single axle without brake		Standard		Standard	
	Single-axle incl. pneumatic / parking / hydraulic brake		Option		Option	
Tyres	15.0/55-17 10 PR		Standard		Standard	
	500/50-17 10 PR		Option		Option	
	500/55-20 12 PR		Option		Option	
Operator terminals	DS 100		Option		Option	
	DS 500		Option		Option	
	CCI 800		Option		Option	
	CCI 1200		Option		Option	
Hydraulic system			2 sa + free return	1 sa, 1 da + free return	2 sa + free return	1 sa, 1 da + free return
Optional accessories			Camera system, locking chain, LED work lights; moisture sensing, choice of hitch rings, spare blades, extended guarantee			
AEF-certified for			UT, AUX-N, TC-BAS, TIM		UT, AUX-N, TC-BAS, TIM	

The KRONE net wrap

Takes on any *challenge*

Perfectly wrapped

- **Always the correct wrap** -
genuine KRONE net and film wraps
- **High-quality material** -
resistant to tear and puncture
- **Matching** -
Proper quality for all harvesting conditions
- **Peace of mind** -
perfect bales for perfect harvest results

The KRONE excellent bale packaging – rely on the genuine product. There are many reasons to opt for genuine net wraps and silage films. Genuine wraps reduce the costs per bales substantially, protect your valuable crop and lead to higher-quality forage. KRONE excellent bale packaging pays dividends.



KRONE excellent StrongEdge

This is the extra strong net among the KRONE net wrap products. With two warp threads combined into one thread, this net offers an enormous resistance to tearing, larger meshing and excellent UV-stability – properties that make it particularly suitable for use in hot and sunny regions and for gathering coarse crops.



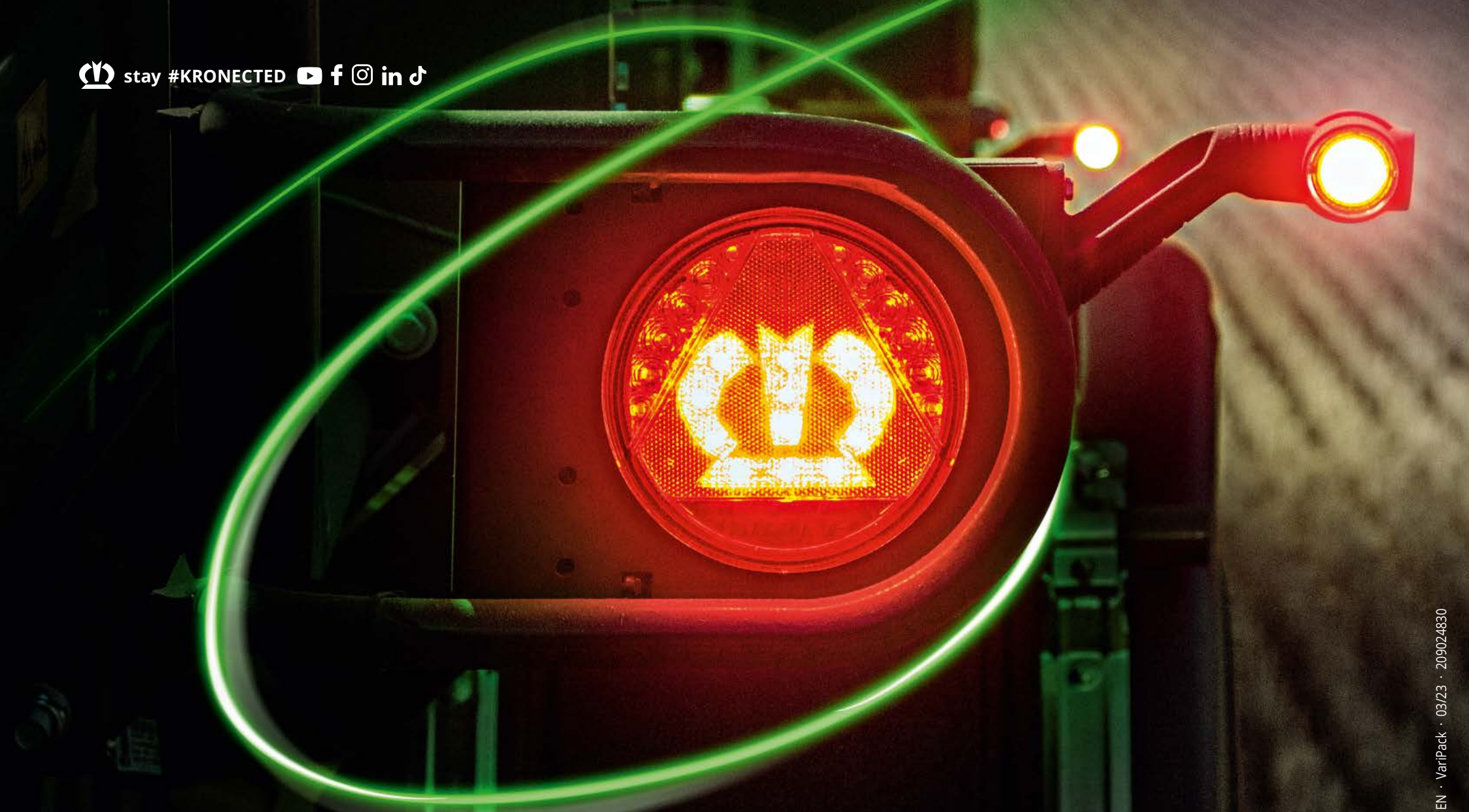
KRONE excellent Edge X-tra

KRONE excellent Edge X-tra combines the qualities of our well-proven Edge and RoundEdge nets into one high-quality and universal KRONE net. Edge X-tra spreads exactly from edge to edge and is the best option in any crop and for every round baler. Its perfect edge to edge spreading technology protects your valuable crop and achieves optimum results.



KRONE excellent SmartEdge² **NEW**

To be able to offer a good alternative to customers which have simple product requirements, a “smart” version of our proven high-end net wraps excellent Edge X-tra has been developed – the KRONE excellent SmartEdge². This is a net wrap with a good cost-benefit ratio which, at a reasonable price, far exceeds basic quality requirements and achieves good results at any time.



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Your KRONE dealer



VariPack Plus

ROUND BALERS

VariPack Plus

Round balers



**Camless EasyFlow pick-up with
chevron-lined tines**

and a minimum of moving parts

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Integral Rotor

for maximum throughputs

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Precision cutting system

for smooth and precise cuts

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**Automatic cleaning of belts and
guide rollers**

Two cleaning rollers

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Two drives

for reliable bale starts and perfect
shapes

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**Automatic grease applicator and
oil lubricator**

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Auto controlled rear door

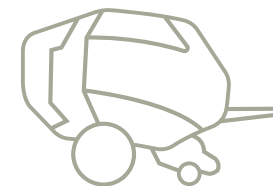
and stroke end cushioned ram for
fast unloading cycles

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Roll chute is standard

for easy net refills

Page 12



The high-performance baler VariPack Plus stands out for maximum bale densities and throughputs. The machine for farmers and contractors who aim high

*The round baler -
precision and efficiency*

The KRONE EasyFlow pick-up

For clean rakes and *a consistent flow into the machine*



The EasyFlow pick-up

The EasyFlow pick-up offers a 2.15 m work width for high hourly outputs. Its double tines are arranged in a chevron-line to reliably pick up even the widest swaths and feed the material in a consistent flow to the rotor cutter. Pivoting and spring-loaded, EasyFlow provides perfect ground contouring even in the roughest terrain.



Camless and good

KRONE had good reasons for opting against cam track controlled tines on the EasyFlow pick-up. Instead of using many moving parts that are prone to wear, EasyFlow has special strip-pers that ensure the tine angle is always right the length ideal.

Double tines in chevron-lines

Measuring 6 mm in diameter and mounted with large coils, the tines are particularly vigorous and hard-wearing. The special arrangement of the pick-up tines combines with the integral rotor to distribute the material perfectly across the chamber width for uniform bales. Narrowly spaced at 55 mm, these tines allow EasyFlow to pick up even short and heavy crops without losses.





Uniform crop flow

- **A clean rake –**
2.15 m pick-up for thorough and consistent rakes without losses
- **Safe –**
6 mm thick double tines with large diameter coils
- **Durable and hard-wearing –**
few moving parts reduce wear to a minimum

The wide EasyFlow pick-up makes sure no haulm is left on the ground even in difficult conditions and when working at high speeds. Thanks to its clutter-free build that relies on only very few moving parts, the unit stands out for minimum wear and maximum longevity.



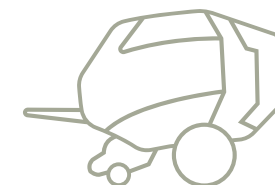
The crop press roller

The crop press roller supports the work of the pick-up by detecting the size of the swath and preparing it for effective gathering. The height is altered on a simple mechanism for easy and fast use and adaptation to varying crops, swath volumes and work rates. This results in clean and thorough gathering.



The pivoting gauge wheels

The EasyFlow pick-up rides on two casting gauge wheels that pivot flexibly for smooth tracking in all curves without scuffing. The working height of the pick-up is set without tools in a hole pattern.



The KRONE integral rotor

High throughputs

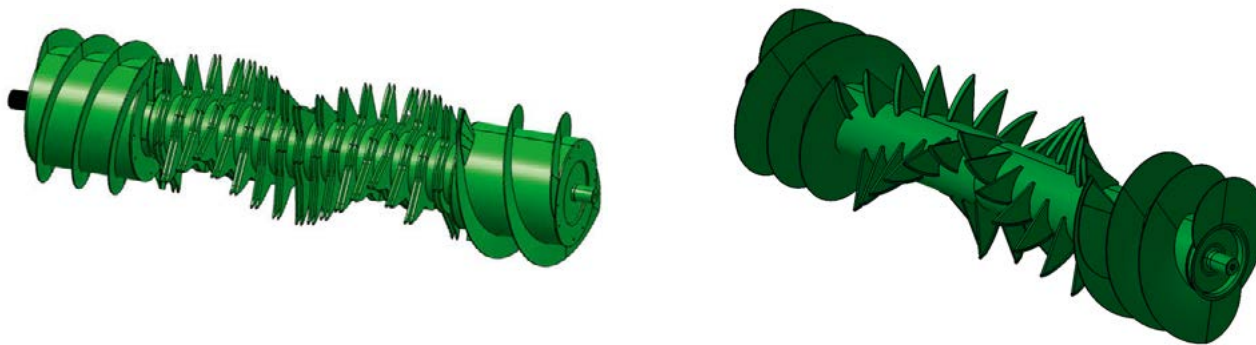


The Integral rotor

VariPack Plus has the feed auger integrated in both ends of the rotor cutter (left) and the feed rotor (right). This means that only one drive is required to power the pick-up and the rotor. Combining helical tines and augers on the same rotor optimises the material flow across the entire width of the rotor for high bale weights and perfect cuts.

The compact design

Integrating the feed rollers in the rotor leads to a very consistent and dependable feed of material from the pick-up to the rotor – another boon for the overall crop flow and reliable machine performance.



Simple design

- **Versatile and flexible** –
choice of an integral feed rotor or an integral rotor cutter with 17 or 26 blades
- **Precision cut** –
the best quality thanks to the rotor for controlled cuts
- **So sharp** –
superior cutting quality
- **So versatile** –
0/ 8/ 9/ 17 or 0/ 13/ 13/ 26 blades in work

The integral rotor is available with or without a cutting system. Rugged by design, the unit performs dependably and reliability in challenging conditions. The integral rotor has feed augers integrated at its ends, a design that leads to a significant reduction of the number of moving parts. Fewer moving parts translate into better cleaning, less service and maintenance and a longer lifespan.



The driveline

The pick-up and the Integral Rotor are driven by a 1 1/4 inch chain. The simple and robust drive uses only few moving parts and makes for easy servicing and reduced wear.



The quality of cut

The double tines pull the material in a consistent flow through the blades, preventing any haulm to slip through and leading to higher bale weights, because cut material is baled to higher densities. The helix ensures there is no peak load in the cutting system for smooth operation and quiet running. At the same time, the chevron-line of tines on the pick-up supplies the material in a consistent flow to the cutting system for an optimum throughput and uniform bale fills.

The KRONE XCut cutting system

Precision has a name – *KRONE XCut*

The blades

The blades have long, curved cutting edges for particularly fuel-efficient cuts as the grass is pulled past them. The wavy edges cut all types of crops precisely and also offer extended sharpness. All blades are identical and interchangeable.



Changing the blades

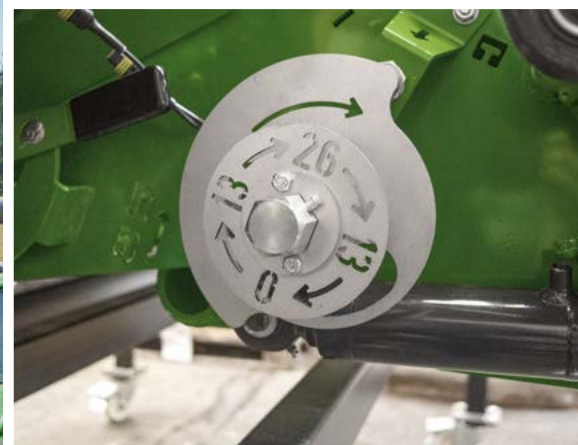
To fit or remove the blades, simply lower the blade cassette. Then release the springs on all blades by operating a single lever. Last, remove the blades conveniently from above.



The individual blade protection

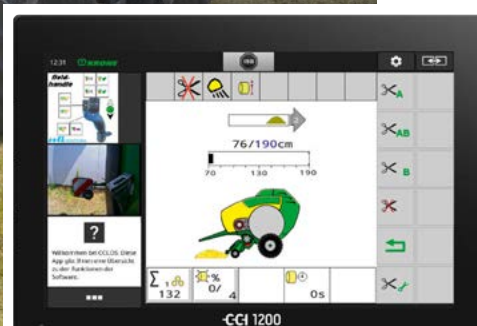
Each blade is spring-loaded for individual protection against damage. Whenever it is hit by an object it retracts from the crop flow and automatically returns into working position after the object has passed. The other blades remain unaffected by this and continue cutting, ensuring a consistent quality of cut.





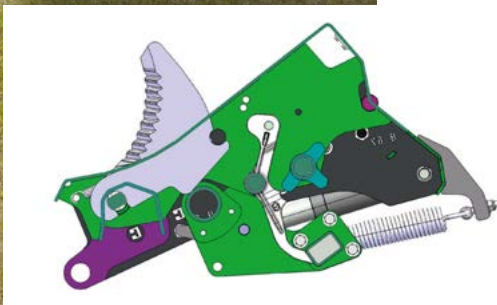
The blade group

KRONE VariPack V 165 XC Plus and V 190 XC Plus have a 26-blade cutting system that can be selected in groups of 0, 13, 13, or 26 blades to give cutting lengths of 84 mm or 42 mm. The change is made fast and simple for easy adjustment to varying conditions. Also, the option of using the same number of blades in two different groups allows you to use sharp blades all day long – also throughout very long working days. Before a group of blades is selected, the selector shaft makes a 360° revolution which removes the debris in this area ensuring continued precision control of each individual blade.



Selecting a group

The operator selects a group of blades and activates it hydraulically from the convenience of the cab.



The blade group control system

The individual blades are operated hydraulically. This ensures accurate control as they move into and out of the crop flow and is just another detail to optimize the overall performance of the machine.

The KRONE bale chamber

For maximum densities

Well-shaped bales

- **Effective** –
three smooth belts form dry crops into high-density bales
- **Fast** –
baling at a circumferential speed of 130 m/min
- **Clean** –
actively cleaned belts
- **Exact** –
baling pressure and soft core are set on the terminal

The VariPack Plus chamber is made up of three endless belts that feature a smooth surface. This design makes VariPack the specialist baler for dry material such as straw, hay and haylage. The belts are constantly cleaned by two rollers so they can reliably keep up their good work. The soft core kit allows you to produce bales for specific applications.



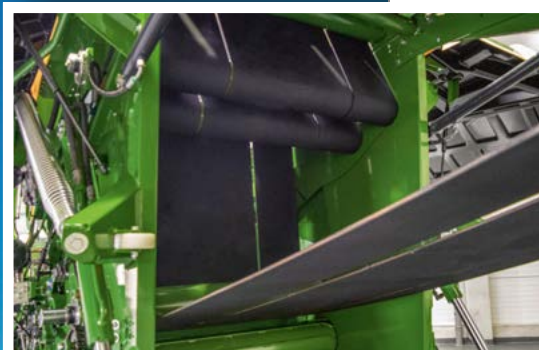
Bale sizes

The VariPack Plus model range is designed to deliver various bale diameters. VariPack V 165 (XC) Plus produces 0.80-1.65 m diameter bales. VariPack V 190 (XC) Plus churns out 0.80-1.90 m diameters. This way you can tailor the size of the bales to individual customer applications, for example feeding or drying.

Setting the soft core

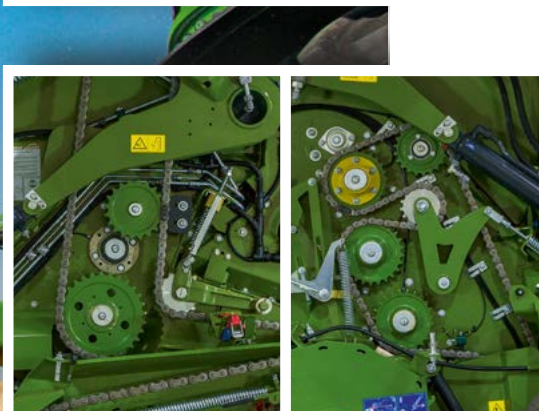
Enter the core density and the density of the inner and outer layers on the operator terminal and the machine produces bales to individual customer requirements and applications. Maximum density, for example, is typically used for long-distance haulage whereas a soft core is preferred in drying applications.





The bale chamber

The rolls are spaced in close vicinity so they transfer the drive power reliably to the belts. This in turn makes for reliable bale starts and continued roll in the filled chamber.



Drives on both sides

The belt rolls are driven by two drive rollers to ensure an absolutely dependable bale start. The main drive is powered from the right machine side, the second drive is powered from the left machine side.



The cleaning rollers

VariPack Plus has two cleaning rollers. These clean the belts and the guide rolls, ensuring a consistent powerflow to the belts. One of the two cleaning rollers is powered to warrant optimal performance.

The KRONE net wrap system

Visible from the cab, *reliable functionality*

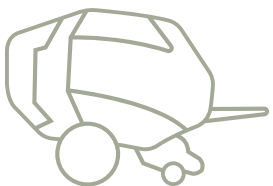


Net wrapping

The cradle lowers for convenient replacement of the net roll. Arranged at a low height, it is readily accessible from one of the two steps.

Easy refills

Net or twine refills are very easy. Simply fold out the chute on the left hand side and slide the fresh roll into the cradle. You no longer lift the heavy roll into the cradle.



Quick changeover

- **Versatile and flexible** – applying net and twine
- **Straightforward** – the net threads easily through the rigid net feeder
- **Great visibility** – the operator watches the process on the move
- **Easy use** – net/film feed starts automatically when the chamber is filled

The VariPack Plus twine / net film wrapping system is simple, extremely reliable and easy to operate. The net chute folds out and into position so the roll is easily transferred to the cradle. The rigid net feeder makes for an easy net feed into the chamber. Spare net and twine rolls are stored on the machine to keep going on long working days.



Net wrap – simplicity by design

The fresh roll slides down the chute and into the cradle. It couldn't be easier for operators. Then the net is threaded into the chamber, which is equally easy thanks to the rigid net feeder. Next, run the net over the swing and into the chamber. This again is made easier after the upstream roller disappeared here.



Spare net supply

There is room to store one roll of net wrap on each side of the machine. This gives you plenty of net supply that keeps you going during long working days.



The KRONE bale ejector

Ready to roll the next bale *within seconds*

Brief downtimes

- **Swift –**
less than five-second open/close cycles
- **Efficient –**
hydraulic cylinders with stroke end cushioning
- **Convenient –**
automatic rear door control

Highest densities and outputs are the outstanding landmark features of VariPack Plus. More than that, these models also score on a simple design and exemplary accessibility. All this translates into particularly easy servicing and maintenance. The hydraulic cylinders that operate the rear door have stroke end cushioning and the rear door is controlled automatically for fast unloading cycles and maximum throughputs. The bale ejector lowers the bales safely and gently to the ground, also on the slope.



The auto rear door feature

The rear door and the net wrapping cycle are controlled automatically so all tying/wrapping is optimized to minimize downtime and maximize throughputs.





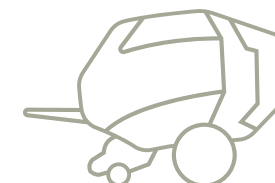
Hydraulic cylinder with stroke end cushioning

To reduce the time the tractor spends waiting for the bale to leave the chamber, the hydraulic cylinders have stroke end cushioning which allows them to operate the door fast. Minimum downtime translates into maximum throughputs after all. At the same time, end of stroke cushioning slows down the door as it closes and therefore reduces machine wear.

The bale ejector

Keeping halts as short as possible is critical for high productivity in round baling. Therefore unloading the bale effectively and fast is the key feature of the bale ejector.

At the same time, the ejector is designed to give optimum access to the blades.



Various models

For the best *bale diameter*

VariPack V 165 (XC) Plus

The V 165 XC Plus is the more compact model of the two. Its chamber is designed to bale 0.80-1.65 m diameter bales.



VariPack V 190 (XC) Plus

VariPack V 190 (XC) Plus is the second model in the range. The chamber on this model produces 0.80 m and 1.90 m bales.



Take your pick

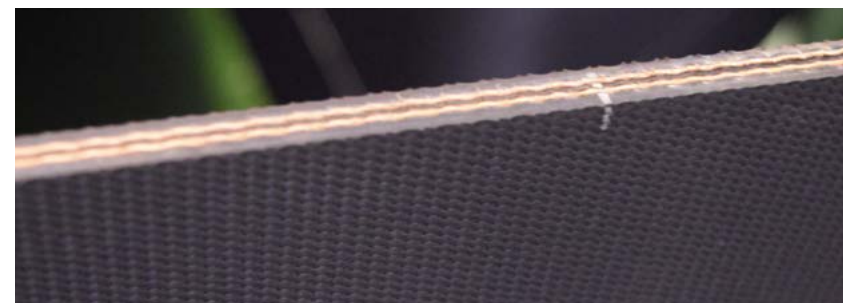
- **Versatile -**
four models with or without cutting system
give various bale diameters
- **Variable -**
flexible 0.80-1.65 /1.90 m diameters
- **Convenient -**
set bale diameters on the terminal

The VariPack Plus range lines up four models – the compact VariPack 165 (XC) Plus and the large-diameter VariPack 190 (XC) Plus. The models have different bale chambers but are identical in all other features.



Setting up made easy

Adjusting the bale diameter is as easy as it gets. Simply enter the target size in increments of 1 cm to the terminal. This convenient feature allows you to tailor the bale to specific applications.



The heavy-duty and grippy belts

The VariPack Plus bale chamber is formed of three endless belts. Made from rubber with two embedded fabric layers, these belts offer maximum flexibility and strength for maximum lifetime. The grippy material combines with the special surface design of the belts for excellent belt-crop contact and no slip for reliable machine performance.

Tyres and attachment

Small tyres and slim drawbar *translate into great agility*

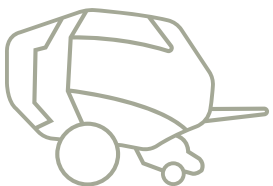


Load Sensing

All VariPack Plus models have load sensing as a standard feature which reduces the number of hydraulic lines that need coupling. Load sensing also saves tractor power, because the pump supplies the remotes only on demand. In addition, the feature allows operators to select multiple functions from the terminal and the convenience of the cab.

The tyres and the brake

Three different tyre options are available for VariPack Plus: 500/55-20 12 PR, 500/60 R 22.5 and 600/50 R 22.5. The air brake is a standard feature.





Optimal handling

- **Load Sensing** – only few hydraulic connections
- **Hitching choices** – various attachment options for all conditions
- **Gentle treading** – three tyre options for optimal protection of the turf

VariPack Plus is the machine for quick travel between fields, for undulating and boggy terrain and easy shunting in tight space. A wide range of additional options ensure the KRONE Vari-Pack Plus is perfectly geared to deliver in your specific conditions.

The hitch ring

VariPack Plus has a standard 40 mm hitch ring for bottom- or top-mount attachment. A notch system adjusts the drawbar quickly to the required attachment height. In addition, three more hitch options are available to suit various needs in specific countries.



The ball hitch

An 80 ball hitch is also available for VariPack Plus for bottom attachment. This warrants smoothest rides, better manoeuvrability and minimum wear.



The accessories

For any type of *condition*

Perfectly equipped

- **Versatile and flexible** –
applying net and twine
- **Convenient** –
LED work lights and a CCTV camera system for full control
- **Smart** –
moisture sensing technology keeps the operator up to date

VariPack Plus is designed for maximum performance and density. A number of options are available that help boost your productivity in special conditions. For example, working lights and cameras ensure you always have a clear view out over the machine and the moisture sensor informs you on the current moisture level of the crop.



The LED light package

This package adds comfort and includes LED work lights for all service and maintenance points plus reflective strips under the panels and also rear lights. These lights are a boon when changing net rolls and cleaning the machine at night. Also, they improve visibility around the machine as well as general safety in the field.

The moisture sensing system

The moisture sensor sends material data to the cab so you know exactly the quality of the material you are harvesting so spoilage and moulding is no issue.

The camera system

A camera monitors the machine assemblies and the immediate surroundings, thereby improving both operator comfort and road safety. The camera feeds are either viewed on a separate screen or on a CCI terminal.

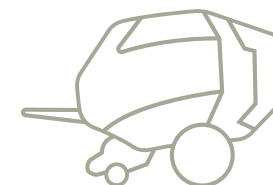


The twine tying system

This is an option that can be added to the standard net wrapping unit. The machine will then have a twine box on one side which stores twelve balls of twine for sufficient supply of twine during long working days.

Easy servicing on a twine machine

Simply pull out the twine box to gain ready access to all service points and drives for cleaning.



These options are certainly worth the investment.

Easy servicing

Less time spent on service and maintenance – *maximum reliability*



The steps

The two steps on the front give convenient access to the net/twine unit. Swapping net rolls as well as cleaning and servicing is easy and convenient now.



The stand

VariPack Plus has a mechanical stand as a standard feature. This makes for safe stability when parked. The two-speed gearbox on the stand is easy to operate for low-effort and fast control. It can swing to the side to provide generous ground clearance when harvesting high-volume swaths.



The power cutting clutch

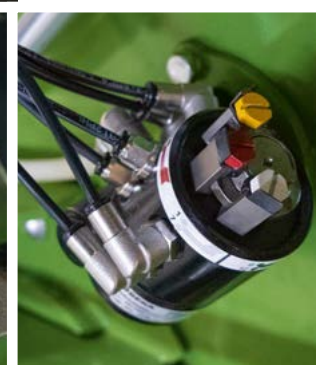
This dog clutch on the right machine side can cut the power flow to the intake system which stops rotating so you can finish a bale despite a blockage in the intake system. At the same time, the rotor revolves freely to give ready access to the blades.



Great longevity

- **Readily accessible –**
all service points are in easy reach
- **Operator comfort –**
a central lubricator takes care of all grease points
- **Hitching choices –**
various attachments suit every tractor end

VariPack is designed as a simple machine where all service and maintenance points are readily accessible. All grease points are grouped and the chains are automatically lubricated – details that reduce the time spent servicing and increase your productivity. Further comfort details are automatic tensioners on the three drive chains.



The auto lubricator

VariPack Plus has an auto lubricator that minimizes servicing and maximizes machine life.

The chain lubricator

The drive chain is lubricated automatically for quiet running and long service life. The easy-adjust piston pump allows you to apply the proper attention to each chain.

The bearings

The bearings that are built into VariPack Plus are heavy duty and have special seals which are lubricated automatically for maximum service life.

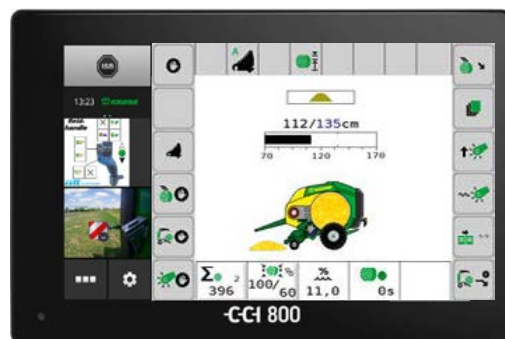
The KRONE terminals

Clear, intuitive *and convenient use*



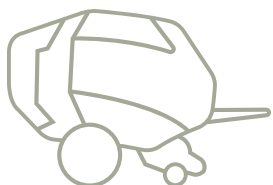
The DS 500 terminal

The DS 500 terminal has a user-friendly 5.7inch touch screen, twelve keys and a dial on the back. The unit can be used for VariPack Plus but also for other KRONE machines.



The CCI 800 terminal

The CCI 800 is the ISOBUS terminal with an 8.0inch touch screen and 12 function keys. It can be extended by a joystick or a camera system for optimum operator comfort. A function is selected by pressing an icon on the left hand side. It can be extended by a joystick or a camera system for optimum operator comfort. A function is selected by pressing an icon on the left hand side.





Straightforward operation

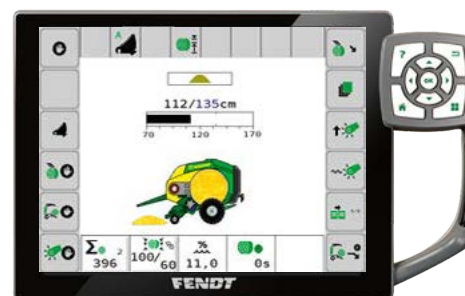
- **Take your choice -**
our control units suit all needs
- **Convenient -**
clear and user-friendly interfaces
- **Compatible -**
the ISOBUS tractor terminal is a standard feature
- **High technology -**
the baler controls the tractor

The **KRONE Comfort electronic system** brings fun to the field, making your work a lot easier and faster. **ISOBUS compatibility** and **TIM readiness** are standard features on VariPack Plus and offer operators a wide range of opportunities. Choose from various terminals and find the unit that best serves your specific needs.



The CCI 1200 terminal

Offering a large 12.1inch colour touch screen, this terminal has two side-by-side views, one view showing the camera feeds and one the individual machine functions. The CCI 1200 is an ISOBUS terminal that is universally compatible with different machines and makes.



Any tractor-based ISOBUS terminal

You can also use the terminal on your ISOBUS compatible tractor to operate the VariPack Plus. If your tractor has an ISOBUS terminal, you won't need an extra terminal in the cab.

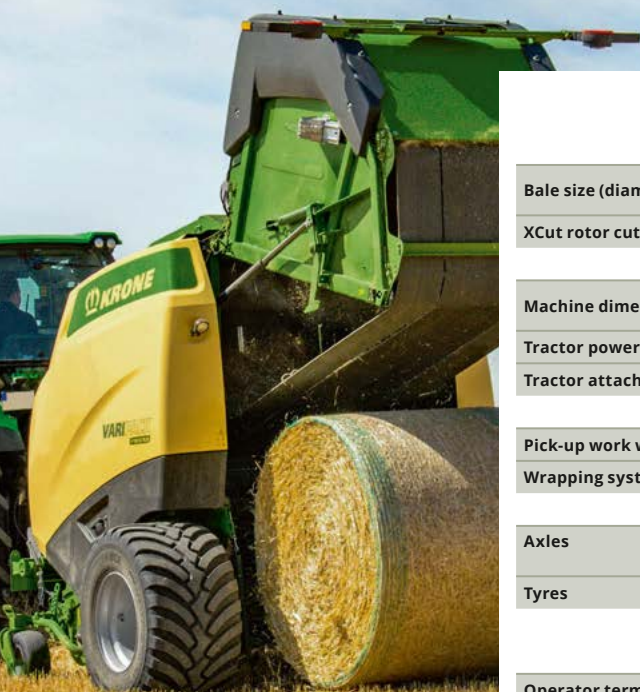


TIM - the baler manages the tractor

TIM (Tractor Implement Management) is standard specification and allows your machine to communicate with the tractor and control it. TIM reduces operator fatigue, down-time, fuel consumption and leads to more uniform bales and boosted productivity.

Technical data

Variable bale diameters *with or without cutting system*



			Round balers			
			VariPack V 165 Plus	VariPack V 165 XC Plus	VariPack V 190 Plus	VariPack V 190 XC Plus
Bale size (diameter x width)		approx. m	0.80 - 1.65 x 1.20 (2'8" - 5'5" x 3'11")		0.80 - 1.90 x 1.20 (2'8" - 6'3" x 3'11")	
XCut rotor cutter	nominal chop length from 17 blades	approx. mm	-	64	-	64
	nominal chop length from 26 blades	approx. mm	-	42	-	42
Machine dimensions (l by w by h)*		approx. m	4.90 x 2.75 x 2.98 (16'1" x 9' x 9'9")		4.90 x 2.75 x 3.05 (16'1" x 9' x 10')	
Tractor power***		approx. kW/hp	74/100		74/100	
Tractor attachment	40 mm hitch ring		Standard		Standard	
	80 hitch ball		Option		Option	
Pick-up work width****		approx. m	2,15 (7'1")		2,15 (7'1")	
Wrapping system	Net		Standard		Standard	
	Net and twine		Option		Option	
Axles	single-axle incl. pneumatic, park, hydraulic brake		Standard		Standard	
Tyres	500/55-20 12 PR		Standard		Standard	
	500/60 R 22.5		Option		Option	
	600/50 R 22.5		Option		Option	
Operator terminals	DS 500		Option		Option	
	CCI 800		Option		Option	
	CCI 1200		Option		Option	
Hydraulic system			Load Sensing or pressure circuit		Load Sensing or pressure circuit	
Optional accessories			Camera system, locking chain, LED work lights, choice of hitch rings, spare blades****, extended guarantee, extra hydraulic lines for opening / closing the rear door and for operating the pick-up from the in-cab control unit.			

The KRONE net wrap

For any *challenge*

Perfectly wrapped

- **Always the correct wrap -**
genuine KRONE net and film wraps
- **High-quality material -**
resistant to tear and puncture
- **Matching -**
Proper quality for all harvesting conditions
- **Peace of mind -**
perfect bales for perfect harvest results

The KRONE excellent bale packaging - rely on the genuine product.

There are many reasons to opt for genuine net wraps and silage films. Genuine wraps reduce the costs per bales substantially, protect your valuable crop and lead to higher-quality forage. KRONE excellent bale packaging pays dividends.



KRONE excellent StrongEdge

This is the extra strong net among the KRONE net wrap products. Knurling two threads into one single warp thread, this net offers an enormous resistance to tearing, has larger meshes and excellent UV-stability – properties that make it particularly suitable for use in hot and sunny regions and coarse material.



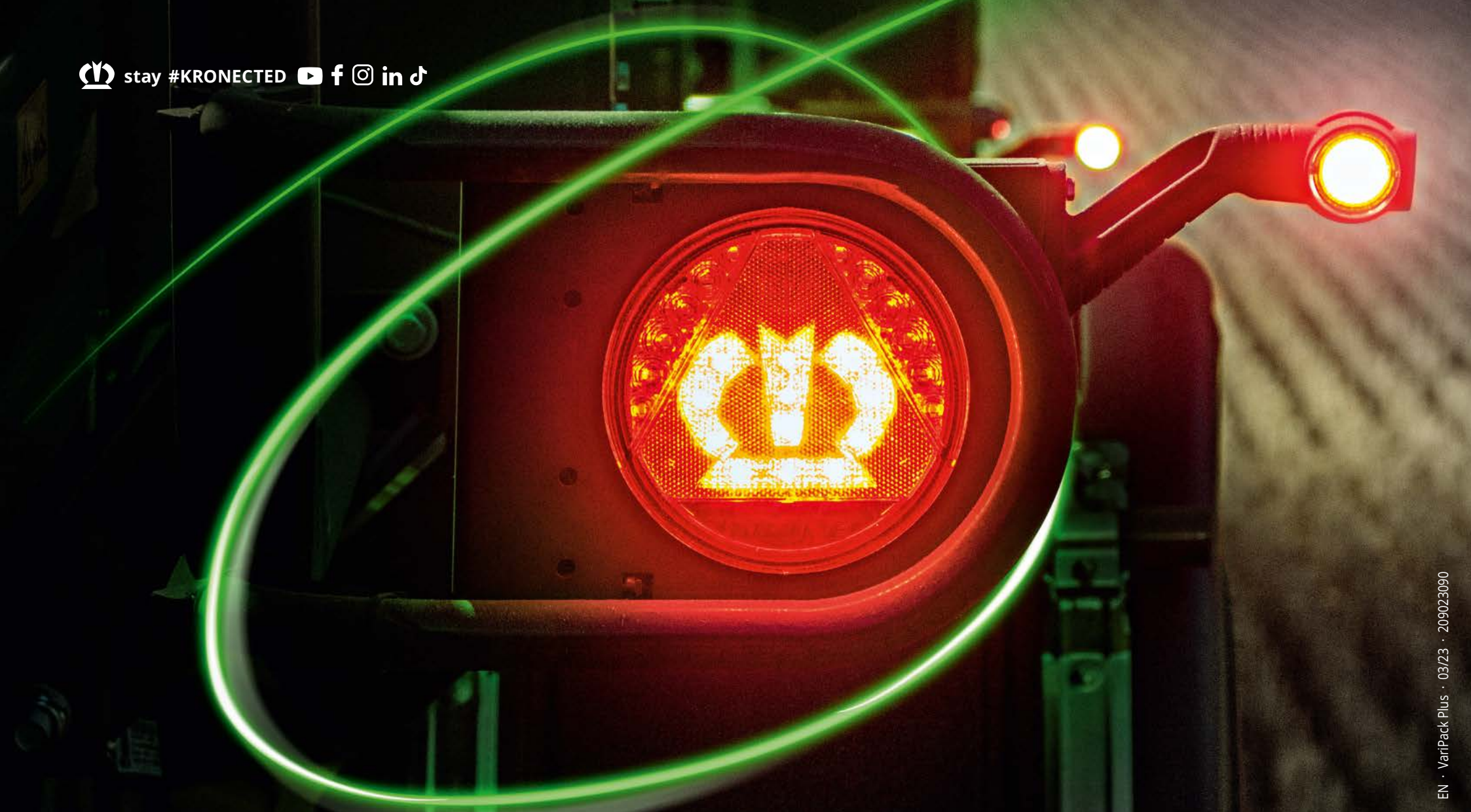
KRONE excellent Edge X-tra

KRONE excellent Edge X-tra combines the qualities of our well-proven Edge and RoundEdge nets into one high-quality and universal KRONE net. Edge X-tra spreads exactly from edge to edge and is the best option in any crop and for every round baler. Its perfect edge to edge spreading technology protects your valuable crop and achieves optimum results.



KRONE excellent SmartEdge² NEW

To be able to offer a good alternative to customers which have simple product requirements, a “smart” version of our proven high-end net wraps excellent Edge X-tra has been developed – the KRONE excellent SmartEdge². This is a net wrap with a good cost-benefit ratio which, at a reasonable price, far exceeds basic quality requirements and achieves good results at any time.



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